

PRODUCT BULLETIN  
GYPSUM PRODUCTS

PLASTER FOR  
ZONOLITE COMPANY

BULLETIN NO: P-1B

DATE:

PAGE:

CANCELS: NEW

DATE:

DESCRIPTION:

Unfibred Hardwall Plaster for shipment by Long Beach and Antioch to California Zonolite Company and Arizonolite Company and by Seattle to Vermiculite Northwest.

PRODUCING PLANTS: Long Beach, Seattle, Antioch

FORMULA:

	<u>Long Beach</u>	<u>Seattle</u>	<u>Antioch</u>
Stucco (S-3)	2000 lbs.	2000 lbs.	-
Stucco (S-5)	-	-	2000 lbs.
Bentonite Clay (RM-P8)	-	6.65 lbs.	10.0 lbs.
Methocel 54HG (RM-J26)	10 ounces	-	-
Hydrated Lime (RM-P3)	3.5 lbs.	6.25 lbs.	6.25 lbs.
Aluminum Sulfate (RM-P1)	2.25 lbs.	4.0 lbs.	4.0 lbs.
Wood Fiber	None	None	None
Retarder (K-1)	As Required	As Required	As Required

PRODUCT SPECIFICATIONS

Specifications shall be the same as for Dual Purpose Hardwall Plaster, Bulletin P-1 (Long Beach and Seattle) and P-1A (Antioch) with the following exception:

Setting Time (all plants) 6 hrs. minimum  
8 hrs. maximum

NOTES

1. At Long Beach and Antioch, set times shall be determined with 3 parts ASTM C109 Ottawa graded sand.
2. At Seattle, set time shall be determined with 3 parts locally purchased job sand.

REQUIRED TESTS

Testing schedules shall be the same as those outlined for Dual Purpose Hardwall Plaster, Bulletins P-1 and P-1A.